

8

7

6

5

4

3

2

1

D

C

B

A

Ø0.128 THRU
CSK Ø0.228X100°
2PL

Ø3.54

Ø0.758

0.100 X 45°
4 PL

1.000

0.500

0.126

0.750

1.500

2.000

D4753-1 DOUBLER

RELEASED
2013-03-25

NOTES:

- 1) MATERIAL: 6061-T6/T651 ALUMINUM PER QQ-A-250/11
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4753-1" AND B/N PER QSI 044 METHOD 6.7
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4753	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
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